

## FAQ FOR IPT CLICK WRENCHES

Q1: What fastening applications are preset wrenches used in?

A1: Preset torque wrenches are ideal for fastening applications where operators repeatedly assemble parts at the same torque setting.



Q2: Does the IPT wrench have an external torque scale or adjustment mechanism?

A2: A preset wrench doesn't have an external torque adjustment scale. These tools have an internal torque adjustment mechanism for setting the torque value using a setting key and a torque analyzer.

Q3. What setting key do I need to adjust the internal torque adjustment mechanism?

A3. **For IPT 18 - IPT 250 models,** The IPT Torque Adjusting Set Key (Item #: 280049) is required to adjust the internal torque setting.

**For IPT 369 - IPT 885 models, the internal torque setting can be adjusted using a 3mm allen key, extension bar, and ratchet wrench or handle.**

Q4. How do you set the torque for the preset wrench?

A4. It can be preset using a torque analyzer. Or you can order the tool at a preset torque value.

Q5. Can the preset torque value be changed for a new fastening application?

A5. Yes, the wrench can be internally adjusted and calibrated to a new preset torque value. This would require a torque analyzer or sending the tool to the calibration lab.

Q6. What is the ISO standard for recalibrating torque wrenches?

A6. ISO 6789-1:2017 calls for a maximum of 5,000 before recalibration.

Q7. Is the IPT Wrench operational in either the CW & CCW direction?

A7. The wrench features a bi-directional ratchet head. Easily switch between CW and CCW operations.